

The image is a digital graphic with a blue background. A large, stylized globe is positioned in the upper right, showing the Americas. Swirling blue lines create a sense of motion around the globe. Several small, stylized snowflakes and tiny globe icons are scattered throughout the scene. In the bottom right corner, a city skyline is visible. The word "WELCOME" is written in a large, red, cursive font across the center. A thick, curved blue and white border is at the bottom.

WELCOME



HURDLE TECHNOLOGY


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2011-06-006





INTRODUCTION

- Combination of preservation methods.
 - Intelligent combination of hurdles which secures the microbial safety and stability as well as the organoleptic and nutritional quality of food products.
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IMPORTANT HURDLES IN FOOD

- High temperature
- Low temperature
- Acidity
- a_w
- Redox potential
- preservatives

PHYSICAL HURDLES


- Aseptic packaging, electromagnetic energy ,high temperatures ,blanching, pasteurization, sterilization, evaporation, extrusion,
- Ionic radiation, low temperature (chilling freezing), modified atmospheres, packaging
- Films (including active packaging, edible coatings), photodynamic inactivation, ultra-high pressures,
- Ultrasonication, ultraviolet radiation.

Physico-chemical hurdles

- Carbon dioxide, ethanol, lactic acid, lactoperoxidase, low pH, low redox potential, low water activity.
- Maillard reaction products, organic acids, oxygen, ozone, phenols, phosphates, salt, smoking, sodium.
- Nitrite/nitrate, sodium or potassium sulphite, spices and herbs, surface treatment agents






MICROBIAALLY DERIVED HURDLES

- Antibiotics, bacteriocins, competitive flora, protective cultures
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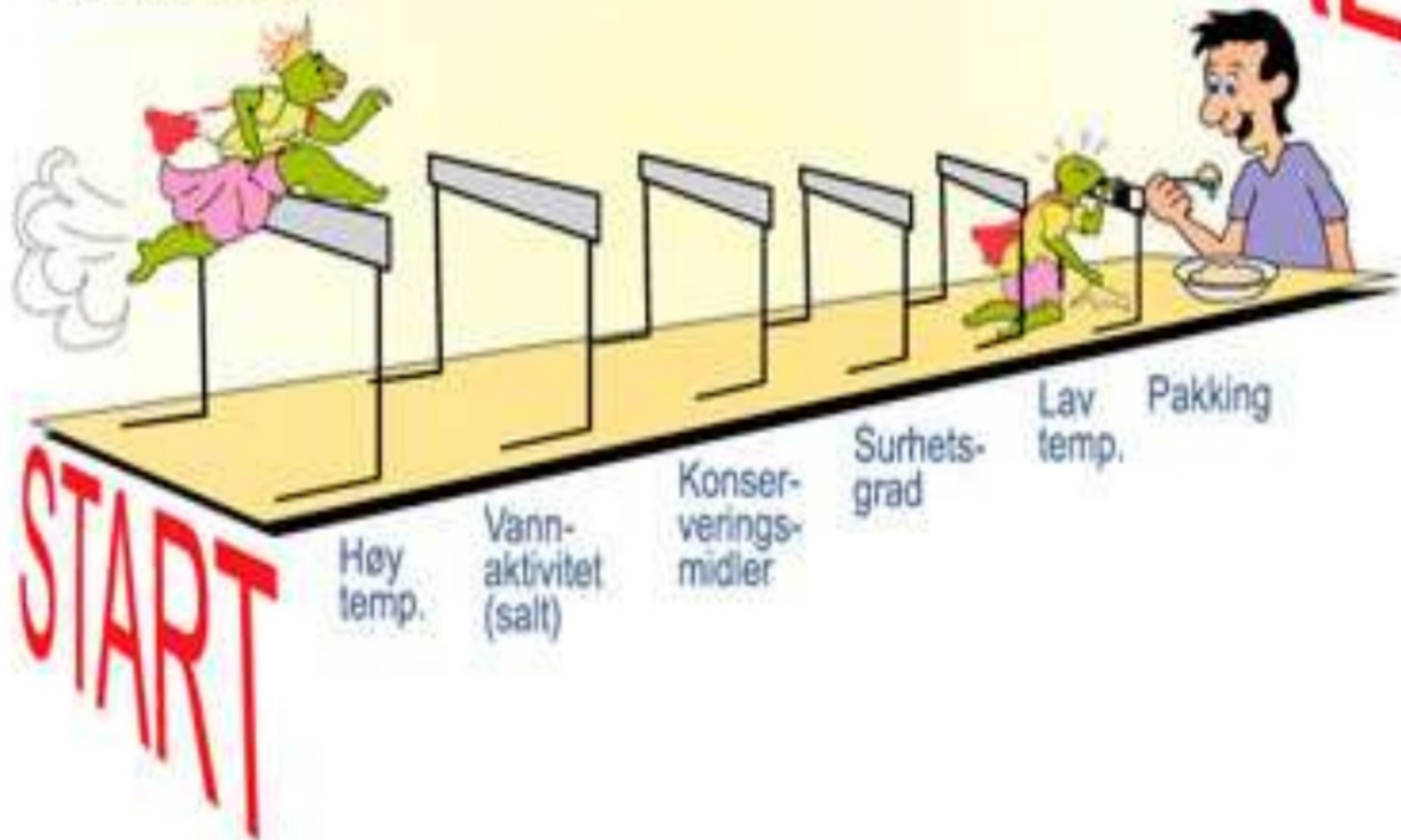
HURDLES IN FOOD



- More than 60 potential hurdles for foods.
 - Which improves stability and quality of food.
 - Will influence safety ,quality of food products.
 - Improve the flavor of the products.
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- Some hurdles could have a positive or negative effect on foods.
 - Each safe and stable food has a certain set of hurdles is inherent.
 - It is important for preservation of IMF and high moisture foods.
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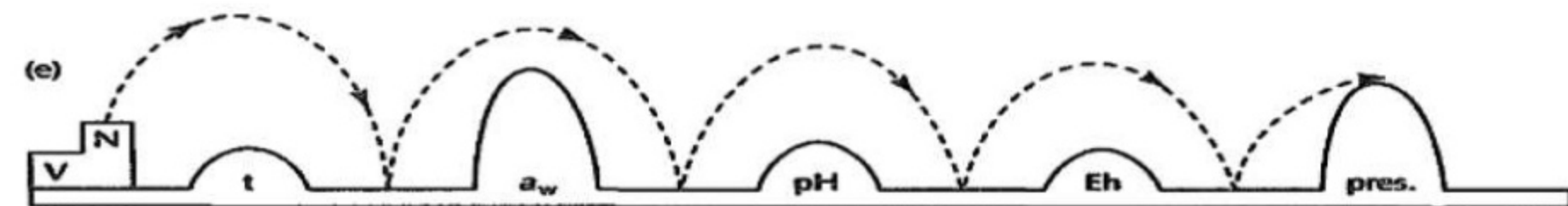
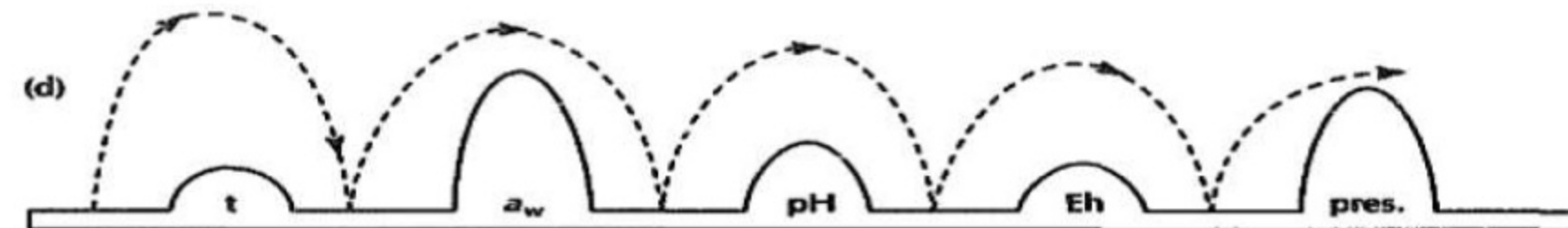
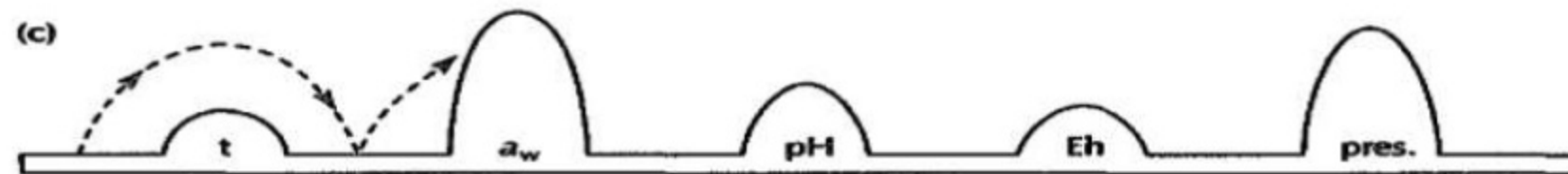
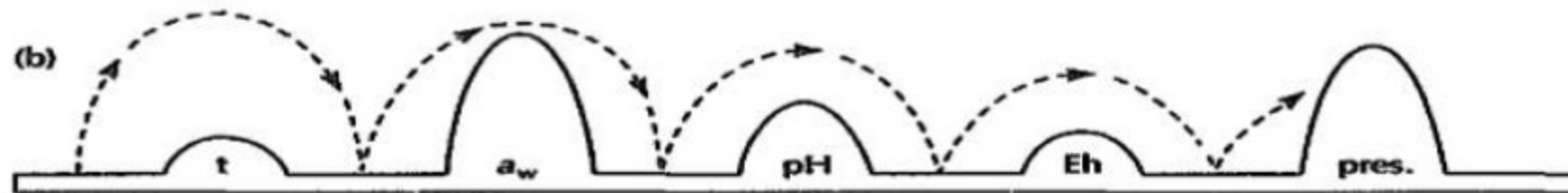
"Miss
Salmonella"

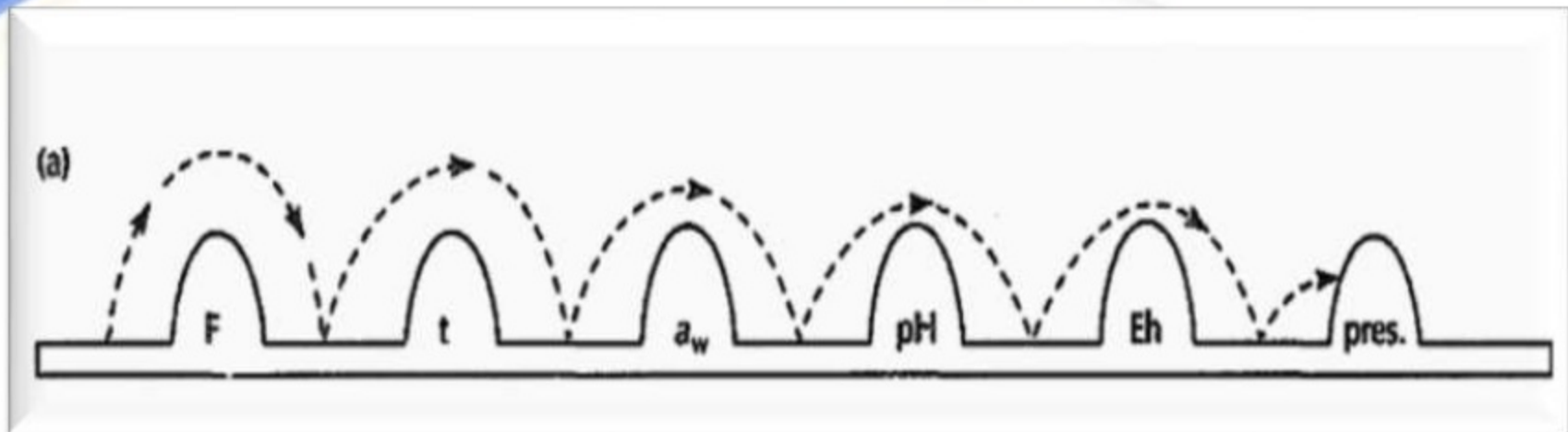
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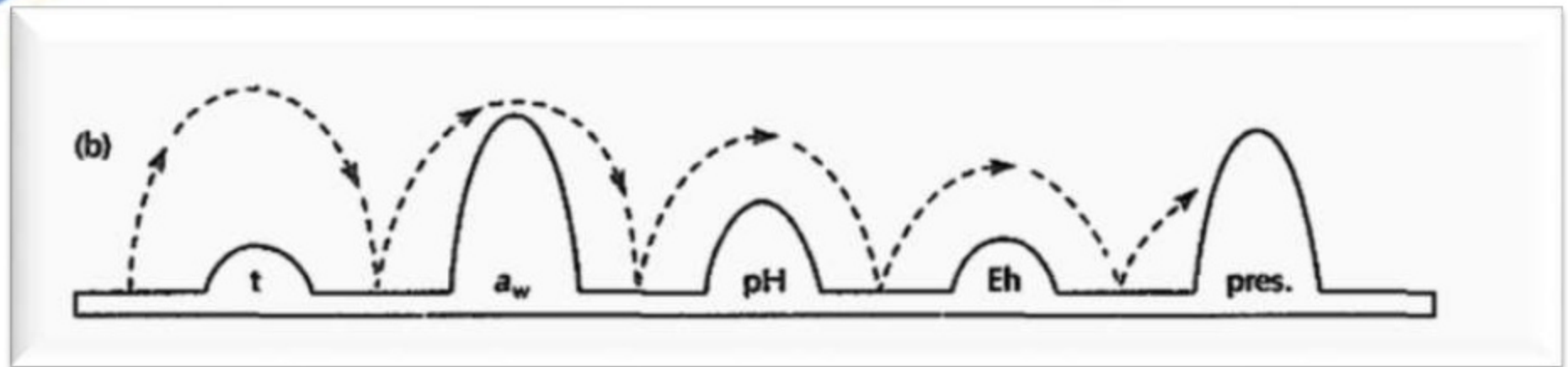
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- Each hurdles aim to eliminate unwanted microorganisms.
 - The microorganisms present ('at the start') in a food should not be able to overcome ('leap over') the hurdles.
 - Otherwise the food will spoil or even cause food poisoning.
 - This situation is illustrated by the hurdle effect
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EXAMPLES OF HURDLE EFFECT

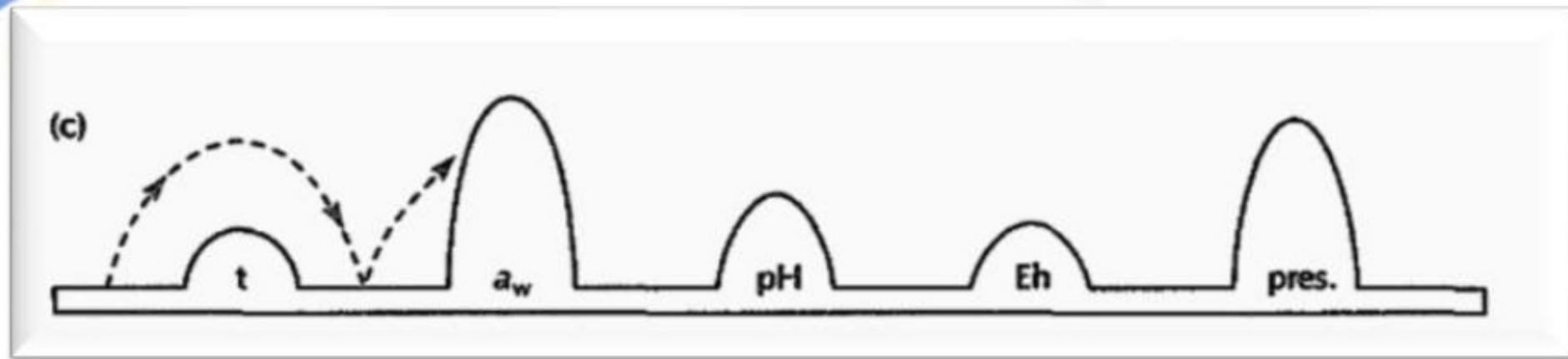




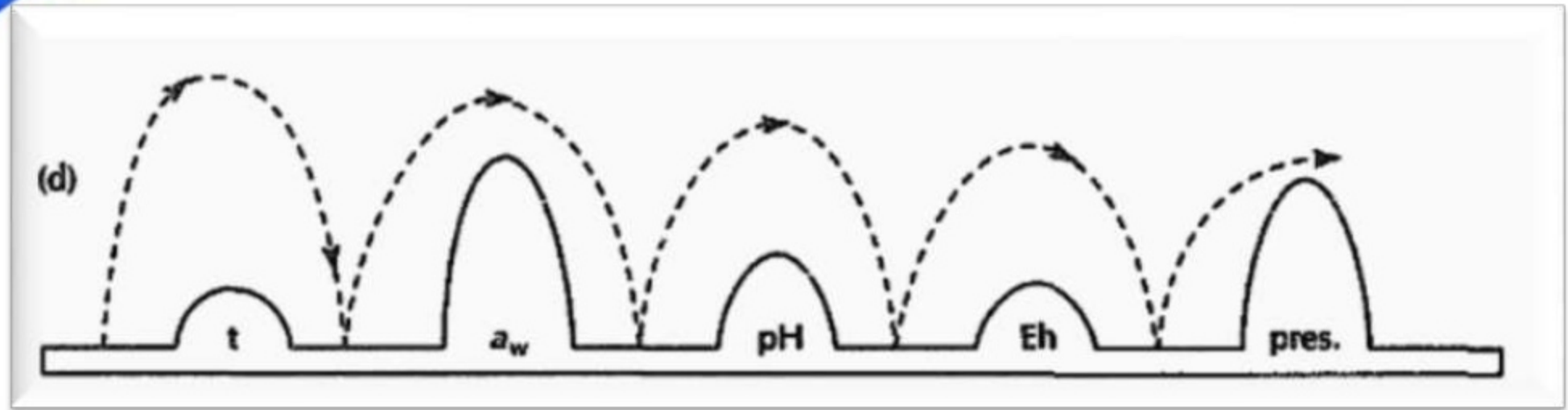
- All the hurdles at the same intensity.



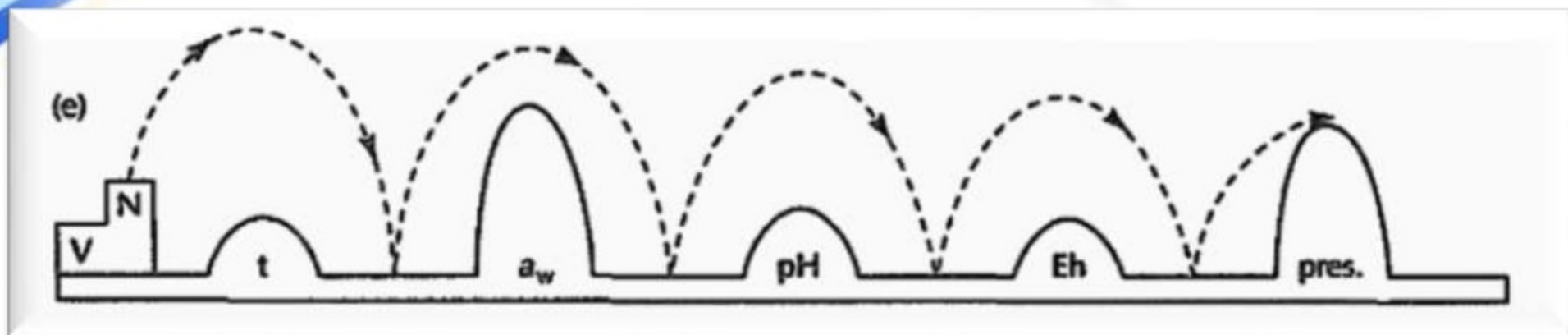
Hurdles of different intensity



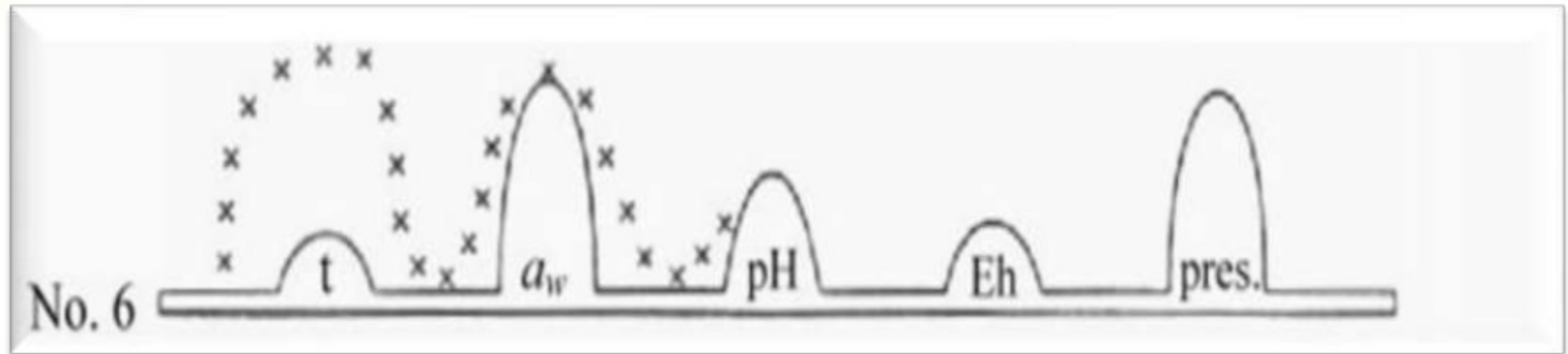
- If only a few micro-organisms are present ('at the start'), a few or low number of hurdles will be sufficient for the stability of the product.



Too many undesirable micro-organisms are initially present.

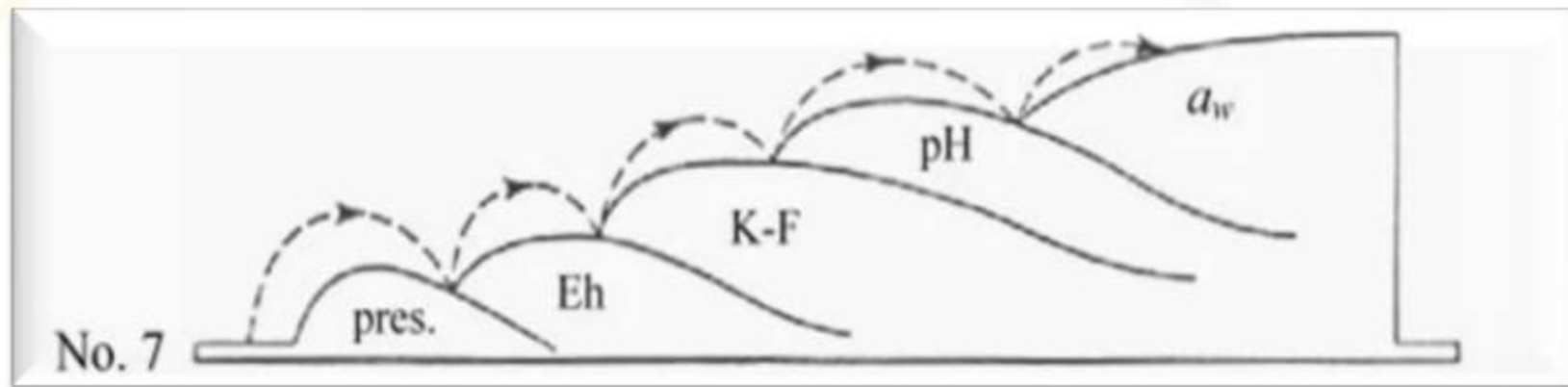


- A food rich in nutrients and vitamins, which could foster the growth of micro-organisms (called the booster or trampoline effect).
- Thus the hurdles in such a product must be enhanced.



Illustrates the behaviour of sub-lethally damaged organisms in food.





A sequence of hurdles operates in fermented sausages and probably in ripened cheeses or fermented vegetables.